PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference FOR FU	RTHER ACTION See Form	PCT/IPEA/416		
MRE 24 PCT		Priority date (day/month/year)		
Anna approximation of the second of the seco	nal filing date (day/month/year)			
PCT/FI 2003/000880 18.11		18.11.2002		
International Patent Classification (IPC) or national c	elassification and IPC			
D21B 1/12				
Applicant				
M-Real OYJ et al				
This report is the international preliminary expressions.	vamination report established by	this International Preliminary Examining		
This report is the international preliminary example. Authority under Article 35 and transmitted to the second seco	to the applicant according to Artic	lle 36.		
2. This REPORT consists of a total of 4	sheets, including this co	ver sheet.		
3. This report is also accompanied by ANNEX	ES, comprising:			
from to the applicant and to the	: International Bureau) a total of	sheets, as follows:		
	claims and/or drawings which h	ave been amended and are the basis of this report		
and/or sheets containing	g rectifications authorized by this.	Authority (see Rule 70.16 and Section 607 of the		
Administrative Instruction	ions). corlier cheets, but which this Auti	hority considers contain an amendment that goes		
beyond the disclosure is	n the international application as f	iled, as indicated in item 4 of Box No. I and the		
Supplemental Box.				
b. (sent to the International Bured	au only) a total of (indicate type ar	nd number of electronic carrier(s))		
	, containing a sequence list	ing and/or tables related thereto, in computer		
readable form only, as indicate Administrative Instructions).	d in the Supplemental Box Relation	ng to Sequence Listing (see Section 802 of the		
4. This report contains indications relating to	the following items:			
Box No. I Basis of the repo				
Box No. II Priority				
1 1	Little and industrial amplicability			
Box No. IV Lack of unity of				
Day No. V Resconed statem	ent under Article 35(2) with regar	rd to novelty, inventive step or industrial		
applicability; cit	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
1 1 1	Box No. VI Certain documents cited			
Box No. VII Certain defects in the international application				
Box No. VIII Certain observations on the international application				
	D-to of comple	tion of this separt		
Date of submission of the demand	Date of comple	etion of this report		
	07.02.20	205		
02.06.2004				
		nor .		
Name and mailing address of the IPEA/SE	Authorized off	icer		
Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM		e Bratsberg/Els		

Form PCT/IPEA/409 (cover sheet) (January 2004)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Inter. la	application No.
PCT/FI	2003/000880

Box	No. I	Ba	sis of the report
1.	With r	vise indi	the language, this report is based on the international application in the language in which it was filed, unless cated under this item.
		This rep	oort is based on a translation from the original language into the following language, s the language of a translation furnished for the purposes of:
			international search (under Rules 12.3 and 23.1(b))
		Ħ	publication of the international application (under Rule 12.4)
			international preliminary examination (under Rules 55.2 and/or 55.3)
2.	furnis	hed to three not an	the elements of the international application, this report is based on (replacement sheets which have been the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" interest to this report):
	\bowtie		ernational application as originally filed/furnished
		the de	scription: as originally filed/furnished
		pages	
		pages'	
	ليا	the cla	as originally filed/furnished
		pages pages	1.1 (4 all a with any statement) under Article 19
		pages	received by this Authority on
		pages	
ļ	\Box	the dr	awings:
		pages	as originally filed/furnished
		pages	
		pages	
		a seq	uence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3.		The a	mendments have resulted in the cancellation of:
			the description, pages
			the claims, Nos.
1			the drawings, sheets/figs
1			the sequence listing (specify):
			any table(s) related to the sequence listing (specify):
4.		This made 70.2	report has been established as if (some of) the amendments annexed to this report and listed below had not been e, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule (c)).
			the description, pages
			the claims, Nos.
			the drawings, sheets/figs
		Ē	the sequence listing (specify):
		Ē	any table(s) related to the sequence listing (specify):
.	' If it	em 4 ap	olies, some or all of those sheets may be marked "superseded."
1			

Form PCT/IPEA/409 (Box No. I) (January 2004)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicabi		
	citations and explanations supporting such statement		

1.	Statement			
	Novelty (N)	Claims	1-8, 10-11	
		Claims	0 10-10	

Inventive step (IS)

Claims 1-8

YES

Claims 9-13 NO

Industrial applicability (IA)

Claims

1-13

YES

NO

2. Citations and explanations (Rule 70.7)

The claimed invention relates to a method and an apparatus for producing fibres from wood chips using at least two refining stages. The object of the invention is to provide a method and an apparatus for producing thermomechanical fibres using less energy than previous methods and apparatuses.

Of the documents cited in the International Search Report the following will be discussed:

- D1. WO 9618769 A1
- D2. SE 7810876 B
- D3. CA 1125077 A
- D4. US 6364998 B1

Document D1 has been reconsidered and is now characterised as an A-document. Thus, the method in claims 1-8 is considered to be novel and to involve an inventive step. However, the apparatus in claims 9-13 is not considered to fulfil the requirements of novelty and inventive step.

Documents D3 and D4 disclose an apparatus for producing pulp from wood chips, comprising two refining stages, means for feeding wood chips to the first refining stage and means for transferring the mass from the first refining stage to the second refining stage.

.../...

Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: Box $\,V\,$

It is not explicitly stated in any of these documents that the cross section of the flow path between the first and the second refining stage is constant or decreasing, but it is stated in D3 that the groundwood from the first refining stage is transported in a pipe (22) to the second refining stage, which pipe can be expected to have a constant or decreasing cross section, see fig 1. In D4, the partially refined pulp travels through a blow line (42), which also should have a constant or decreasing cross section, see fig. 1.

Thus, the apparatus in claim 9 lacks novelty in view of either of documents D3 and D4.

The features in claims 12-13 are known from D4 and thus lack novelty.

The apparatus in claims 10-11 differ from the apparatus in D3 or D4 in that a cyclone and a return steam line are arranged after the second refiner for separating steam from the mass flow and returning the separated steam to the first refiner.

D2 discloses an apparatus for producing pulp from chips comprising two refiners and a cyclone for separating steam arranged after the second refiner. The steam is returned to the steam treatment of the chips.

It is considered that the teachings in D2 would lead a person skilled in the art to provide the apparatus in D3 or D4 with a cyclone and a return steam line after the second refiner. Thus, the apparatus in claims 10-11 is considered to lack an inventive step.